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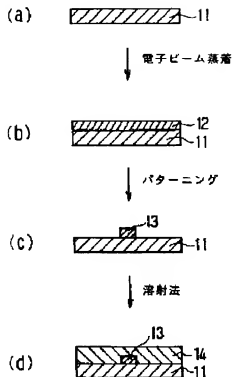
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TITLE : PRODUCTION OF OPTICAL WAVEGUIDE



ABSTRACT : PROBLEM TO BE SOLVED: To provide an optical waveguide having performance, mass productivity and low cost characteristic in combination by forming at least part of a core layer or clad layer by using a thermal spraying method.

SOLUTION: The core layer 12 of, for example, 8  $\mu\text{m}$  in film thickness is formed by electron beam (EB) vapor deposition on a quartz glass substrate 11 in common use as a lower clad. A sintered compact mixture composed of  $\text{SiO}_2/\text{GeO}_2$  is used as the material of the core layer 12. The core is thereafter patterned to 8  $\mu\text{m}$  square by photolithography and reactive ion etching and thereafter an upper clad layer 14 consisting of  $\text{SiO}_2$  of, for example, 30  $\mu\text{m}$  in film thickness is formed by using plasma thermal spraying. Finally, the layers are fired at about 1200 to 1500°C, by which the optical waveguide is manufactured. If such thermal spraying method is used, a film forming speed of several  $\mu\text{m}/\text{sec}$  is sufficiently obtd., and the clad layer requiring the film thickness of at least 10 to 20  $\mu\text{m}$  or above may be extremely rapidly formed. The formation of the optical waveguide to a large area is made possible by executing coating while a torch is kept slid.

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